MODEL 4180 SPECIFICATIONS SHEET

Carburetor Number	Float	Pump Loc.	Choke Qualify	Cam Index	De- choke	Choke Setting	Dash- pot
R8272A, -1A, R8346A, R8824A		#1				5 NR	
R8273-1A, R8822A, R9139A, R9643A	.500 (P) .625 (S)	#1					
R8273-2A	.500 (P) .625 (S)						
R8274A, R8635A, R8822A, R8824A,		#1					
R8826A, R8828A, R9089A, R9138A,							
R9139A							
R8343A, R8347A	.500 (P) .625 (S)	#1	.210"		.315"	5 NR	
R9874A		#1	.210"		.315"	2 NR	
R50003A, R50006A		#1	.210"		.315"	3 NR	
R50003-1A, R50004-1A, R50005-1A,		#1	.220"		.315"	3 NR	
R50006-1A						_	
R50093A, -1A, R50117A, -1A		#1	.205"		.300"	3 NR	
R50174A, R80164A	.500 (P) .625 (S)	#1	.185"		.300"	INDEX	
R50223A		#1	.199"	.169"	.300"	2 NL	
R50251A		#1	.215"		.300"	3 NR	
R50252A, -1A		#1	.150"	.120"	.270"	INDEX	
R50259-1A, -2A, R50260-1A, -2A	.500 (P) .625 (S)	#1	.170"	.145"	.300"	2 NL	.100"
R50262A, R50263A		#1	.170"	.145"	.300"	2 NL	
R50262-1A, -2A, R50263-1A, -2A,	.500 (P) .625 (S)	#1	.170"	.145"	.300"	2 NL	
R80165A, R80166A	.000 (1) .020 (0)	,,,			.000		
R50264A		#1	.157"	.120"	.300"	INDEX	
R50264-1A	.500 (P) .625 (S)	#1		.120"	.300"		
R50280A	.500 (P) .625 (S)	#2	.170"	.145"	.300"	INDEX	
R50305A	.500 (P) .625 (S)	#1	.140"	.100"	.425"	INDEX	.100"
R50305-1A, R50305-2A	.500 (P) .625 (S)		.140"	.100"	.425"		.100"
R50306A	.500 (P) .625 (S)	#1	.140"	.100"	.425"	INDEX	
R50401A	.500/.531 (P)	#1	.178"	.169"	.300"	ORANGE	
	.625/.656 (S)	,,,		.100	.000	2 NL	
R50402A	.500/.531 (P)	#1	.144"	.130"	.425"	ORANGE	
	.625/.656 (S)				0	2 NL	
R50403A	.500/.531 (P)	#1	.215"		.300"	3 NR	
	.625/.656 (S)						
R50404A	.500/.531 (P)	#1	.150"	.130"	.300"	NATURAL	
	.625/.656 (S)					INDEX	
R50406A	.500/.531 (P)	#1	.220"		.300"	3 NR	
	.625/.656 (S)						
R50408A	.500/.531 (P)	#1	.220"		.300"	3 NR	
	.625/.656 (S)						
R50410A	.500/.531 (P)	#1	.170"	.145"	.300"	ORANGE	
	.625/.656 (S)	[".				2 NL	
R50412A	.500/.531 (P)	#1	.170"	.155"	.300"	ORANGE	
	.625/.656 (S)					2 NL	
R50414A	.500/.531 (P)	#1	.170"	.145"	.300"	ORANGE	
	.625/.656 (S)					2 NL	
R50416A	.500/.531 (P)	#2	.170"	.155"	.300"	ORANGE	
	.625/.656 (S)	_				2 NL	

Instruction Sheet P/N 199R9766